



## LNP™ STAT-KON™ Compound DE0049P

### Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound DC-1004 EP FR

Product reorder name: DE0049P

LNP STAT-KON DE0049P is a compound based on Polycarbonate resin containing 20% Carbon Fiber. Added features of this material include: Exceptional Processing, Flame Retardant. Electrically Conductive.

TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>MECHANICAL</b>			
Tensile Stress, break	1390	kgf/cm <sup>2</sup>	ASTM D 638
Tensile Strain, break	0.9	%	ASTM D 638
Tensile Modulus, 50 mm/min	168700	kgf/cm <sup>2</sup>	ASTM D 638
Flexural Stress	1960	kgf/cm <sup>2</sup>	ASTM D 790
Flexural Modulus	126500	kgf/cm <sup>2</sup>	ASTM D 790
Tensile Stress, break	132	MPa	ISO 527
Tensile Strain, break	1.3	%	ISO 527
Tensile Modulus, 1 mm/min	15960	MPa	ISO 527
Flexural Stress	219	MPa	ISO 178
Flexural Modulus	13200	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, unnotched, 23°C	44	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	5	cm-kgf/cm	ASTM D 256
Izod Impact, unnotched 80*10*4 +23°C	28	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL</b>			
HDT, 0.45 MPa, 3.2 mm, unannealed	143	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	138	°C	ASTM D 648
CTE, -40°C to 40°C, flow	3.42E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	3.24E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	3.5E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	3.3E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	143	°C	ISO 75/Bf

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(6) Needs hard coat to consistently pass 60 sec Vertical Burn.



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TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>THERMAL</b>			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	139	°C	ISO 75/Af
<b>PHYSICAL</b>			
Density	1.33	g/cm <sup>3</sup>	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	0.1 - 0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.5 - 0.7	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.14	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.56	%	ISO 294
Density	1.33	g/cm <sup>3</sup>	ISO 1183
<b>ELECTRICAL</b>			
Surface Resistivity	1.E+02 - 1.E+06	Ohm	ASTM D 257

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
<b>Injection Molding</b>		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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